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(54) **LOW APPLICATION TEMPERATURE HOT MELT ADHESIVE COMPOSITION AND ARTICLES INCLUDING THE SAME**

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(75) Inventors: **Beth Eichler-Johnson**, St. Paul, MN (US); **Vitaly Rogachevsky**, Woodbury, MN (US)

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(73) Assignee: **H.B. Fuller Company**, St. Paul, MN (US)

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(52) **U.S. Cl.** **428/40.1**; 428/40.5; 524/224; 524/275; 524/508; 156/334

(58) **Field of Classification Search** 524/270, 524/272, 224, 275, 508; 428/40.1, 40.5; 156/334

See application file for complete search history.

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Primary Examiner — James J Seidleck

Assistant Examiner — Deve E Valdez

(74) *Attorney, Agent, or Firm* — Kirsten Stone; Kristi Halloran

(57) **ABSTRACT**

A hot melt adhesive composition that includes a first tackifying agent that includes phenol-modified aromatic hydrocarbon resin, thermoplastic polymer that includes ethylene copolymer, and a first wax.

20 Claims, No Drawings